

Abstract

A method for controlling a slitter-scoring apparatus in which a feed line for a paperboard sheet does not need to be stopped when order specification of cutting or scoring 5 for the paperboard sheet has been changed, thereby reducing a setup time, is proposed.

A method for controlling a slitter-scoring apparatus including steps of supplying a paperboard sheet along a feed line, and moving a slitter or a scorer in a vertical and/or 10 a widthwise direction to a operative level where the surface of said paperboard sheet is processed thereby wherein: movement of said slitter and/or scorer is controlled such that said slitter and/or scorer either come into sliding contact with or is apart slightly from said surface of the 15 paperboard sheet.